



**Installation Instructions for TLC80FR-PA
Toyota Landcruiser 80 Series
140lt Main Replacement Tank
Petrol – Automatic**

This tank is a replacement for the original front tank.

1. Remove standard fuel tank and straps leaving short strap sections on the left hand side attached.
1. Bolt the new front inner tank strap mount C section in place of the original front inner strap mount and cross drill for 2 x M8 x 85mm bolts and nyloc nuts (**Refer Pic 1**). This now becomes the mount for the new front tank strap. The new rear tank strap mount is a floor pan reinforcing plate fitted from the inside of the vehicle. Drill through curved section (**Refer Pic 2**) into floor.
2. Remove fuel tank sender / pump unit from original tank and lengthen the float arm by 70mm (the rod in the kit is 90mm long to allow for 10mm overlap on the join.) For Petrol model lengthen the fuel pump frame by 60mm using the pump extension bracket and the 100mm length of 5/16" fuel hose. For Diesel model use the 80mm length of 13mm tube and modify the pick up as per drawing. Carefully straighten low fuel light sensor rod down by 60mm so the low fuel light does not come on to early.
3. Fit fuel sender / pump unit to new tank using M5 nuts and washers and check sender unit float arm travel. Fit 12mm hose barb straight to the fitting next to the filler neck and the rollover valve from the original tank.
4. Give the front outer tank strap mount a slight twist so that it lays parallel to the chassis rail.
5. Lift tank into position guiding it on to the fill hose and secure with the new straps.
6. Check clearances, tighten bolts and refit all hoses and wiring. Refit hand brake cable bracket to the M8 bolt that is welded to the rear strap with M8 nyloc nut and M8 x 20mm washer.
7. Refill with fuel and check all hoses and fittings.



FITTING KIT CONTENTS TLC80FR-PA

Brass	Hose Clamps
<ul style="list-style-type: none"> ○ 1 x P3 1/2 x 1/4 Straight 	<ul style="list-style-type: none"> ○ 1 x 1/2" hose clamp ○ 1 x 1 1/2" hose clamp
Bolts / Nuts	Misc Parts
<ul style="list-style-type: none"> ○ 2 x M10 Nyloc nuts ○ 1 x M10 x Plain nut ○ 2 x M10 x 25mm Washers ○ 2 x M8 x 85mm Bolt ○ 3 x M8 Nyloc nut ○ 4 x M8 x 25mm Washers ○ 1 x M8 x 20mm Washer ○ 8 x M5 Nuts ○ 8 x M5 Washers ○ 1x Tek screw 	<ul style="list-style-type: none"> ○ 1 x 2.5mm rode @ 90mm long ○ 1 x fuel pump extension bracket 100 x 30 x 3mm ○ 1 x pair fuel tank straps (front & rear) ○ 2 x 50 x 25 strap reinforcing ○ 2 x 50 x 40 strap reinforcing ○ 1 x front inner strap mount C-section c/w M10 x 30 bold welded ○ 1 x rear inner strap mount floor plate with M10 x 90mm bold welded ○ 1 x 50mm strap rubber @ 595mm ○ 1 x 50mm strap rubber @ 480mm <p>3 Pages of Fitting Instructions consisting of:</p> <ul style="list-style-type: none"> ○ 1 x page fitting instructions ○ 1 x page fitting kit contents ○ 2 x photos of fuel pump frame rework
Hose	Electrical
<ul style="list-style-type: none"> ○ 1 x 5/16" x 100mm EFI in tank fuel hose 	<ul style="list-style-type: none"> ○ 1 x 4mm blue wire @ 100mm long (to extend fuel pump wire) ○ 2 x fuel resistant heat shrink tube @ 30mm long

Kit Packed By _____

Checked By _____

TLC80FR-PA REFERENCE PICTURES



PIC 1



PIC 2

TLC80FR-PA FUEL PUMP FRAME REWORK

