



Installation Instructions for HR4DR Holden Rodeo Dual Cab Diesel 110L Replacement Tank

1. Remove the rear drive shaft and loosen the rear section of the exhaust system.
2. Drain and remove the original tank and remove the sender unit from the original tank.
3. Re-fit the sender unit into the new tank. Check the float arm length to ensure an accurate fuel gauge. Screw the brass fittings into new tank as per diagram provided.
4. Remove the front original tank mounting out rigger flush to chassis rail. Remove the gusset from centre of the front underside of the tray. Remove the 2 flat tabs from the rear round chassis crossmember.
5. Cut an access hole in front crossmember similar to hole on L/H side that the hand brake cable runs through.
6. Change the size on the fast fill vent on the filler neck to 12mm as the standard tank already suffers from poor filling. Cut the original 10mm fast fill from the neck and open the hole up. Fit the 12mm elbow to neck and silver solder or braze in place.
7. Fit the new tank into position. Secure the rear of tank with 3 x M10 x 30mm bolts and Nyloc nuts. Secure the front of the tank by placing bolts with plates attached through the access hole previously made in the crossmember.
8. Connect all hoses and wiring. Fill with fuel and check all joints.

NOTE: USE A QUALITY SEALER ON ALL FITTINGS E.G. PERMATEX 3J

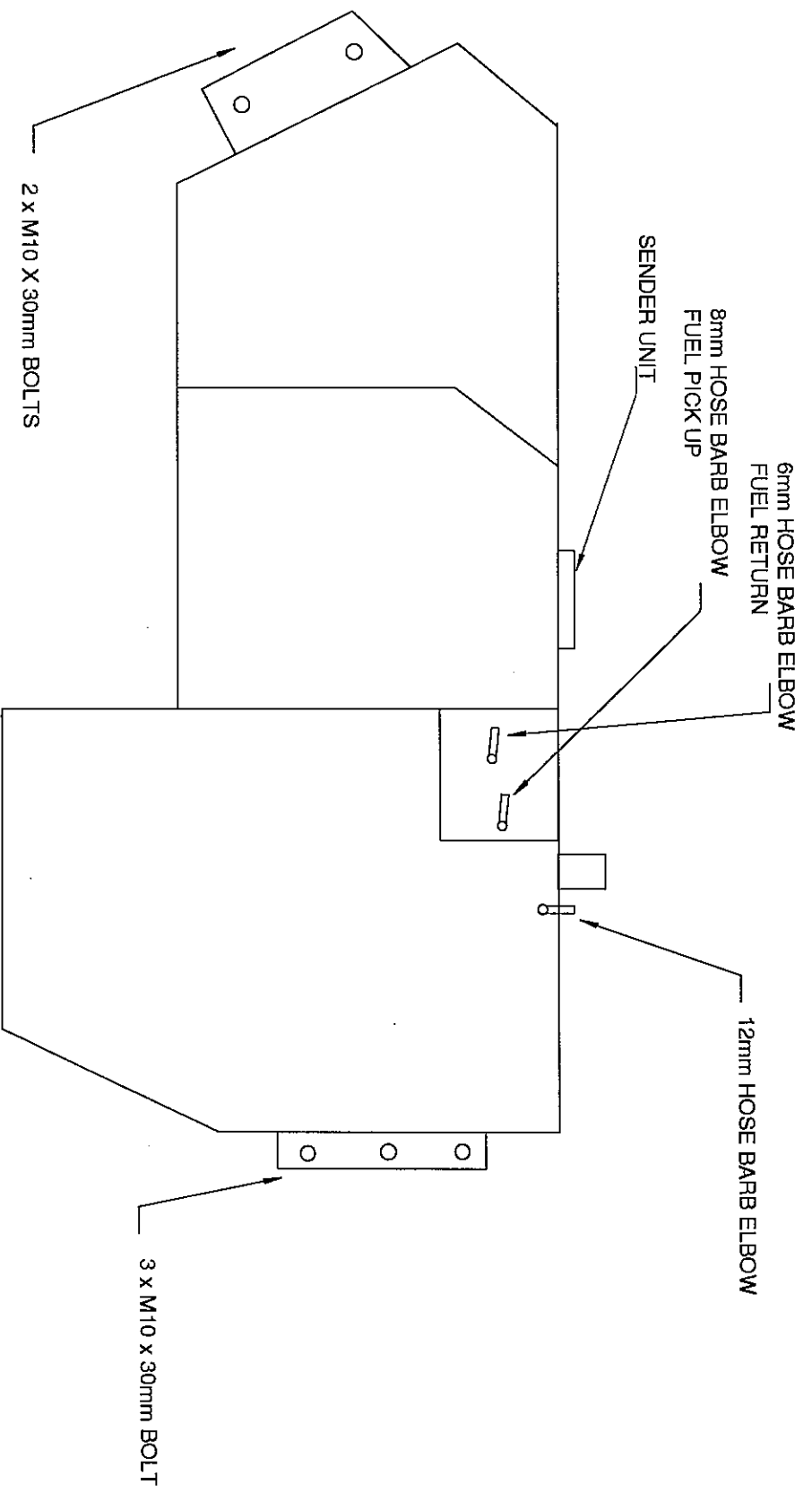


FITTING KIT CONTENTS HR4DR

Brass:	Electrical:
<ul style="list-style-type: none"> ○ 1 x P6 1/4 x 1/4 (6mm hose barb elbow) ○ 1 x P6 1/2 x 1/4 (12mm hose barb elbow) ○ 1 x P6 5/16 x 1/4 (8mm hose barb elbow) ○ 1 x 12mm hose barb bend 	
Bolts / Nuts:	Misc Parts:
<ul style="list-style-type: none"> ○ 3 x M10 x 30mm bolts ○ 2 x M10 x 30mm bolts mounted to 35 x 25 x 3mm plates ○ 5 x M10 Nyloc nuts ○ 5 x M10 x 20mm x 16g washers 	
Hose Clamps:	Cable Ties:
<ul style="list-style-type: none"> ○ 8 x 1/4" hose clamps ○ 2 x 1/2" hose clamps ○ 1 x 1 1/2" hose clamps 	
Sender:	Pumps & Filters:
Hose:	3 Pages of Fitting Instructions Consisting of:
<ul style="list-style-type: none"> ○ 1 x 12mm CMP hose @ 700mm ○ 1 x 6mm fuel hose @ 700mm 	<ul style="list-style-type: none"> ○ 1 x Page Fitting Instructions ○ 1 x Page Fitting Kit Contents ○ 1 x Page INHR4DR01 Diagram

Kit Packed By _____

Checked By _____



INH4DR01
RODEO DIESEL
115 Lt REP TANK