



Installation Instructions for T4LD4R
Toyota 4 Runner 1990+ Diesel & Petrol
89L Replacement Tank

1. Remove rear section of drive shaft taking care to mark splines for later refitting. Remove rear section of exhaust system and remove heat shield and mounting tabs from floor pan. Drain and remove original tank. Remove the R/H rear tank mount from the chassis rail by cutting it to the profile of the suspension control arm bracket.
2. Remove fuel sender unit from original tank, lengthen float arm and position in new tank. Adjust float arm length to ensure accurate gauge. Fit sender unit to tank using OEM screws. Screw brass fittings into tank and attach hoses to respective fittings as per diagram.
3. Drivers side front spring pivot bolt needs to be cut to length of bolt nut.
4. Lift tank into position and bolt in place using new bolts provided. Connect all lines and sender unit wires.
5. Refit drive shaft and modify exhaust system.
6. Fill tank with fuel and check all hoses and fittings for leaks.



FITTING KIT CONTENTS T4LD4R

Brass:	Electrical:
<ul style="list-style-type: none"> ○ 1 x P6 1/4 x 1/4 (6mm hose barb elbow) ○ 1 x P6 5/16 x 1/4 (8mm hose barb elbow) ○ 1 x P6 1/2 x 1/4 (12mm hose barb elbow) ○ 1 x P3 1/4 x 1/4 (6mm hose barb straight) 	
Bolts / Nuts:	Misc Parts:
<ul style="list-style-type: none"> ○ 1 x M10 x 30mm Bolt ○ 1 x M10 Nyloc Nut ○ 1 x M10 x 21 x 16g Washer ○ 5 x M8 x 25mm Bolts ○ 1 x M8 Nyloc Nut ○ 5 x M8 Spring Washers ○ 5 x M8 x 25 x 16g Washers 	<ul style="list-style-type: none"> ○ 1 x 2.4mm Rod @ 150mm
Hose Clamps:	Cable Ties:
<ul style="list-style-type: none"> ○ 6 x 1/4" Hose Clamps ○ 2 x 1/2" Hose Clamps ○ 2 x 1 1/2" Hose Clamps 	
Sender:	Pumps & Filters:
Hose:	3 Pages of Fitting Instructions Consisting of:
<ul style="list-style-type: none"> ○ 1 x 6mm Fuel Hose @ 700mm ○ 1 x 6mm Fuel Hose @ 850mm ○ 1 x 8mm Fuel Hose @ 900mm ○ 1 x 12mm CMP Hose @ 650mm 	<ul style="list-style-type: none"> ○ 1 x Page Fitting Instructions ○ 1 x Page Fitting Kit Contents ○ 1 x Page Fittings Diagram

Kit Packed By _____

Checked By _____

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Fittings Installation

