

Installation Instructions for TH65DR <u>Toyota Hilux RN/LN 65 Dual Cab</u> <u>130L Replacement Tank</u>

- 1. Remove the rear section of the drive shaft taking care to mark splines for later refitting. Remove the rear section of the exhaust system and remove the heat shield and mounting tabs from the floor pan. Drain and remove the original tank.
- 2. Remove the fuel sender unit from the original tank. Position in the new tank and adjust float arm length to ensure accurate fuel gauge. Fit the sender unit to tank using OEM screws. Screw brass fittings into the tank and attach hoses to respective fittings as per diagram.
- 3. The driver's side front shackle may need to be cut to length of shackle bolt nut.
- 4. Lift the tank into position and bolt in place using new bolts provided. Connect all lines and sender unit wires.
- 5. Refit the drive shaft and modify the exhaust system.
- 6. Fill with fuel and check all hoses and fittings for leaks.



## FITTING KIT CONTENTS TH65DR

Brass:	Electrical:
○ 1 x P6 1/4 x 1/4 (6mm Hose	
Barb Elbow)	
○ 1 x P6 5/16 x 1/4 (8mm Hose	
Barb Elbow)	
○ 1 x P6 1/2 x 1/4 (12mm Hose	
Barb Elbow)	
○ 1 x P3 1/4 x 1/4 (6mm Hose	
Barb Straight)	
Bolts / Nuts:	Misc Parts:
o 1 x M10 x 30mm Bolt	
o 1 x M10 Nyloc Nut	
<ul> <li>1 x M10 x 21 x 16g Washer</li> </ul>	
o 6 x M8 x 25mm Bolts	
o 1 x M8 Nyloc Nut	
<ul> <li>6 x M8 Spring Washers</li> </ul>	
<ul> <li>6 x M8 x 25 x 16g Washers</li> </ul>	
Hose Clamps:	Cable Ties:
o 6 x 1/4" Hose Clamps	
o 1 x 1∕2" Hose Clamp	
o 1 x 2" Hose Clamp	
Sender:	Pumps & Filters:
Hose:	3 Pages of Fitting Instructions Consisting of:
o 1 x 6mm Fuel Hose @ 700mm	<ul> <li>1 x Page Fitting Instructions</li> </ul>
o 1 x 6mm Fuel Hose @ 850mm	<ul> <li>1 x Page Fitting Kit Contents</li> </ul>
o 1 x 8mm Fuel Hose @ 900mm	<ul> <li>1 x Page Fittings Diagram</li> </ul>

