



Installation Instructions for: TH65ER
Toyota Hilux RN/LN65 Extra Cab
120Lt Replacement Tank

1. Remove Rear Section of the drive shaft, taking care to mark splines for later refitting. Remove the rear section of exhaust system and remove heat shield and mounting tabs from the floor pan. Drain and remove original tank.
2. Remove fuel sender unit from original tank and position in new tank, adjust float arm length to ensure accurate fuel gauge readings. Fit sender unit to new tank using OEM screws. Screw brass fittings into tank and attach hoses to respective fittings as per diagram.
3. Driver's side front shackle may need to be cut to length of shackle bolt nut.
4. Lift new tank into position and bolt in place using new bolts provided. Connect all lines and sender unit wires
5. Refit drive shaft and modify exhaust system
6. Fill tank with fuel and check all hoses and fittings for leaks



FITTING KIT CONTENTS TH65ER

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| Brass: | 3 Pages of Fitting Instructions Consisting of: |
| <ul style="list-style-type: none"> ○ 1 x P6 1/4 x 1/4 Elbow ○ 1 x P6 5/16 x 1/4 Elbow ○ 1 x P6 1/2 x 1/4 Elbow ○ 1 x P3 1/4 x 1/4 Straight | <ul style="list-style-type: none"> ○ 1 x Page Fitting Instructions ○ 1 x Page Kit Content ○ 1 x Fitting Diagram |
| Bolts / Nuts: | Hose: |
| <ul style="list-style-type: none"> ○ 1 x M10 x 30mm Bolt ○ 1 x M10 Nyloc Nut ○ 1 x M10 x 20mm Flat Washer ○ 6 x M8 x 25mm Bolt ○ 1 x M8 Nyloc Nut ○ 6 x M8 Spring Washers ○ 6 x M8 x 25mm Flat Washers | <ul style="list-style-type: none"> ○ 1 x 6mm Fuel Hose @850mm ○ 1 x 6mm Fuel Hose @700mm ○ 1 x 8mm Fuel Hose @900mm |
| Hose Clamps: | |
| <ul style="list-style-type: none"> ○ 6 x 1/4" Hose Clamp ○ 1 x 1/2" Hose Clamp ○ 1 x 2" Hose Clamp | |

Kit Packed By _____

Checked By _____

TOYOTA HILUX E/CAB PART NO TH65ER
 120LT REPLACEMENT TANK
 FITTING INSTRUCTIONS

