

Installation Instructions for TH65SR Toyota Hilux RN/LN 65 Single Cab 130L Replacement Tank

- 1. Remove the rear section of the drive shaft taking care to mark splines for later refitting. Loosen rear section of the exhaust system. Drain and remove the original tank.
- 2. Remove the fuel sender unit and fuel pick up from original tank and position sender unit into the new tank. Adjust float arm length to ensure accurate fuel gauge. Fit the sender unit to tank using OEM screws. Fit fuel pick up unit to tank using OEM screws. Screw brass fittings into tank and attach hoses to respective fittings as per diagram.
- 3. The driver's side front shackle may need to be cut to length of shackle bolt nut.
- 4. Lift tank into position and bolt in place using new bolts provided. Connect all lines and sender unit wires.
- 5. Refit the drive shaft and tighten the exhaust system.
- 6. Fill with fuel and check all hoses and fittings for leaks.



FITTING KIT CONTENTS TH65SR

Brass:		Electrical:
0	1 x P3 1/2 x 1/4 (12mm hose	
	barb straight)	
0	1 x P3 1/4 x 1/4 (6mm hose	
	barb straight)	
Bolts / Nuts:		Misc Parts:
0	1 x M10 x 30mm Bolt	
0	1 x M10 Nyloc Nut	
0	1 x M10 x 21 x 16g Washer	
0	6 x M8 x 25mm Bolts	
0	1 x M8 Nyloc Nut	
0	6 x M8 Spring Washers	
0	6 x M8 x 25 x 16g Washers	
Hose Clamps:		Cable Ties:
0	6 x 1/4" Hose Clamps	
0	1 x 1/2" Hose Clamp	
0	1 x 2" Hose Clamp	
Sender:		Pumps & Filters:
Hose:		3 Pages of Fitting Instructions Consisting of:
0	1 x 6mm Fuel Hose @ 700mm	 1 x Page Fitting Instructions
0	1 x 6mm Fuel Hose @ 850mm	○ 1 x Page Fitting Kit Contents
0	1 x 8mm Fuel Hose @ 900mm	○ 1 x Page Fittings Diagram

Kit Packed By	Checked By
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TH65SR 1 x M10 x Toyota Hilux RN/LN 65 Single Cab 130L Replacement Tank 30mm Bolt Fittings Diagram 6mm Straight 700mm of 6mm Sender Unit o 3 x M8 x 0 3 x M8 x 0 25mm Bolts 25mm Bolts 0 **∖** Fuel Pick Up Unit 900mm of 8mm Hose Pickup 12mm Hose 850mm of 6mm Hose Return Filler Barb