



**Installation Instructions for TLC62RE
Toyota Landcruiser 60 Series EFI
150L Replacement Tank**

1. Remove spare wheel carrier and standard fuel tank from vehicle. Remove fuel sender unit from tank, extend float arm by 125mm. (The rod in the fitting kit is 145mm long to allow for a 10mm overlap on each joint). Fit sender unit to new tank and check full/empty travel of float arm. Screw brass fittings into tank as per diagram.
2. Rework fuel pump cradle as per diagram. Ensure both overlap joins onto extension plate are 10mm to obtain correct length when assembled. After removing original black and blue wires, use M5 Pan Head Screws, Nuts and Washers to fit new wires to the original points.
3. Bolt the two new secondary brackets from the kit into position of the original rear tank strap mounting hole.
4. Lift tank into position. Before tank is all the way in place, feed the 6mm vent hoses from the LH side of the tank over the top of the tank to the RH side (be careful that the hoses do not become wedged between the tank and the floor pan braces). Secure the front of the tank with the original bolts and the rear of the tank with the new M10 x 30 bolts and Nyloc nuts.
5. Connect all remaining hoses as per diagram. Fill tank with fuel, check all hoses and fittings.



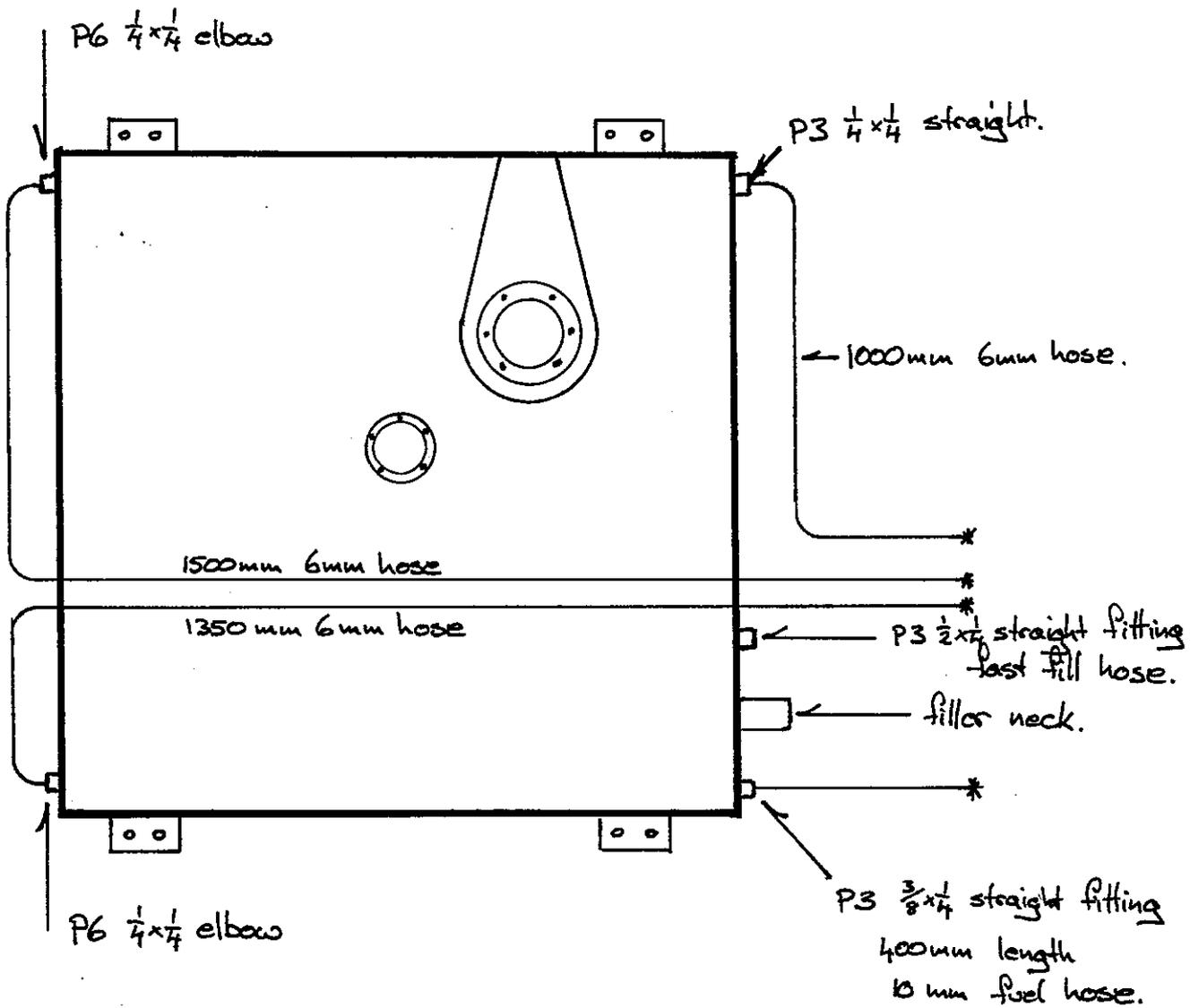
FITTING KIT CONTENTS TLC62RE

Brass: <ul style="list-style-type: none"> ○ 2 x P6 1/4 x 1/4 Hose Barb Elbow ○ 1 x P3 1/4 x 1/4 Hose Barb Straight ○ 1 x P3 3/8 x 1/4 Hose Barb Straight ○ 1 x P3 1/2 x 1/4 Hose Barb Straight 	FUEL PUMP REWORK PARTS: <ul style="list-style-type: none"> ○ 1 x Fuel Pump Extension Plate @ 128mm ○ 1 x 8mm Bundy Tube @ 118mm ○ 2 x 8mm EFI Hose @ 40mm ○ 4 x EFI Hose Clamps ○ 2 x 1/4" Cable Ties ○ 1 x Blue 3mm Wire @180mm Long c/w 5mm Eye Terminal Crimped @ each end ○ 1 x Black 3mm Wire @150mm With 5mm Eye Terminal Crimped @ each end ○ 2 x M5 x 16 Pan Head Screws ○ 2 x M5 Nuts ○ 2 x M5 Washers
Bolts / Nuts: <ul style="list-style-type: none"> ○ 4 X M10 x 30mm Bolt ○ 4 x M10 Nyloc Nuts ○ 2 x M10 x 30mm 1.25mm Fine Thread Bolts ○ 8 x M10 Flat Washers 	Misc Parts: <ul style="list-style-type: none"> ○ 1 x 2.5mm Rod @145mm Long (To extend float arm) ○ 2 x Secondary Brackets for Rear
Hose Clamps: <ul style="list-style-type: none"> ○ 2 x 2" Hose Clamps ○ 2 x 1/2" Hose Clamps ○ 8 x 1/4" Hose Clamps 	4 Pages of Fitting Instructions Consisting of: <ul style="list-style-type: none"> ○ 1 x Page Fitting Instructions ○ 1 x Page Fitting Kit Contents ○ 2 x Pages Drawings
Hose: <ul style="list-style-type: none"> ○ 1 x 6mm CMP Hose @ 1000mm ○ 1 x 6mm CMP Hose @ 1350mm ○ 1 x 6mm CMP Hose @ 1500mm ○ 1 x 10mm Fuel Hose @ 400mm ○ 1 x 1/2" Fuel Hose @ 360mm ○ 1 x 51mm Fuel Hose @ 340mm 	

Kit Packed By _____

Checked By _____

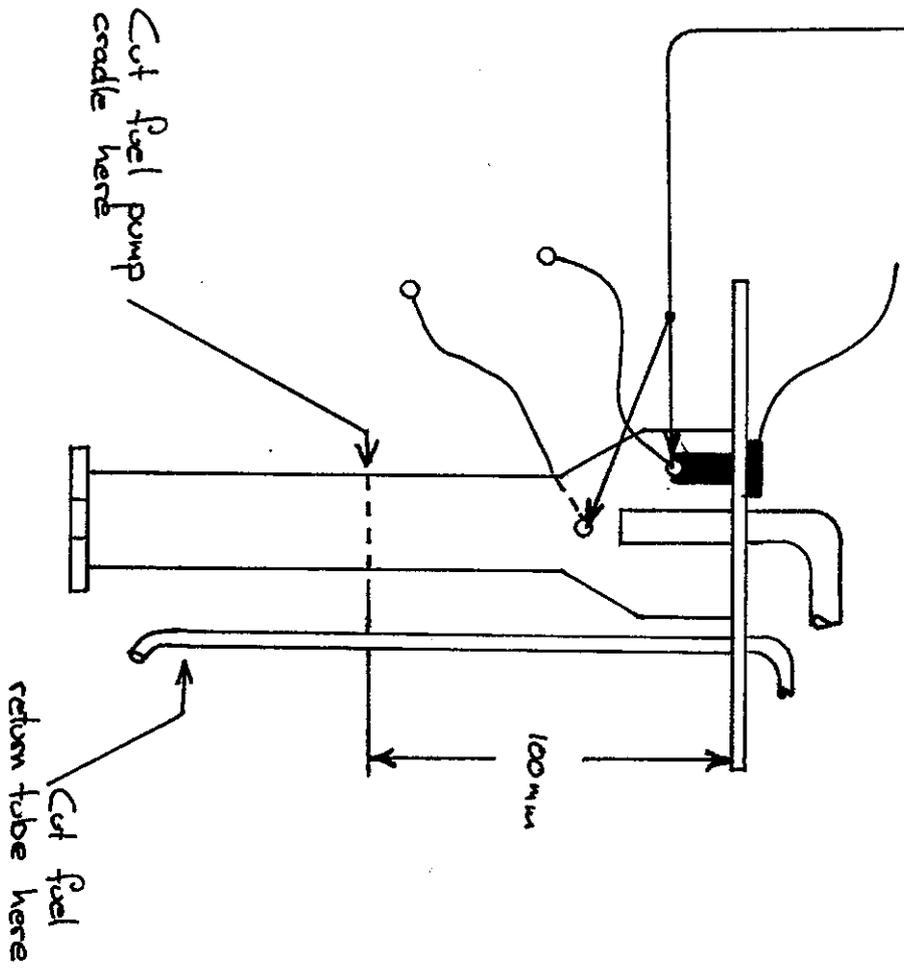
TLC62RE.



* = Fit up to original vent ports.

TLC62RE FUEL PUMP REWORK.

* Drill out rivets and remove original blue and black wires



- ① fuel pump extension plate welded in with 10 mm overlap
- ② 40mm lengths of 8mm fuel hose + clamps
- ③ New blue 3mm wire
- ④ New black 3mm wire
- ⑤ Square cut return tube
- ⑥ Large cable ties clamping fuel pump to cradle
- ⑦ 8mm bundy tube.

