

Installation Instructions for TLC75TRA <u>Toyota Landcruiser HJ/FJ 75 – Tray</u> <u>150L Auxiliary Tank</u>

This auxiliary tank fits up under the rear of the vehicle and uses the space that the spare wheel mounts in. Because the auxiliary fuel tank uses the space allocated to the spare wheel, a wheel carrier will need to be installed. We recommend a Kaymar wheel carrier, or if no wheel carrier is fitted at all secure the spare wheel with a suitable anchoring device. Fuel is transferred via an electric pump that will pump fuel from the auxiliary tank into the OEM tank. A combination switch/gauge will be located into a suitable position in the dash. When the switch is in operation an ORANGE light will be on, indicating that the transfer pump is in operation. A series of lights will also indicate fuel level. All GREEN lights ON showing FULL, one RED light flashing showing empty.

(DO NOT OPERATE TRANSFER PUMP WITH NO FUEL IN AUXILIARY TANK OR PUMP FAILURE WILL OCCUR).

- 1. Remove the spare wheel and its winding mechanism.
- 2. Assemble the fittings into the auxiliary tank as per the installation drawing.
- 3. Carry out necessary wiring as per the wiring diagram WDSGPG210.
- 4. Mount the fuel transfer pump into a suitable location.
- 5. Lift the tank into position. Drill the mounting holes and secure the tank into position.
- 6. Complete the connection of the remaining hoses and fittings.



FITTING KIT CONTENTS TLC75TRA

Brass:		Electrical:	
0	1 x P3 1/4 x 1/4 (6mm Straight)	0	1 x LRA-PG210 Switch/Gauge
0	1 x P3 1/2 x 1/4 (12mm Straight)	0	1 x Red Insulated Terminal
0	1 x P6 5/16 x 1/4 (8mm Elbow)	0	2 x Blue 6mm Earth Eye Terminals
0	2 x P6 1/2 x 1/4 (12mm Elbow)	0	1 x Blue 8mm Earth Eye
0	1 x 1/4 Plug	0	1 x 3mm Two Core Wire @ 5000mm
0	1 x 12mm x 8mm Reducing Tee	0	4 x 3mm Heat Shrink @ 25mm
0	1 x P14 x 1/4 (6mm Tee)		
Bolts / Nuts:		Misc Parts:	
0	4 x M10 Nyloc Nuts	0	3 x C9 Exhaust Clamps With Nyloc Nuts and
0	4 x M10 x 30mm Bolts		Washers
0	4 x M10 Washers	0	1 x Filler Neck + Locking Cap
0	3 x M6 x 16mm Bolts	0	1 x Filler Neck Mounting Plate
0	3 x M6 Washers	0	4 x 50 x 50 x 3mm Reinforcing Plates
0	3 x M6 Nyloc Nuts		
0	5 x M5 x 10mm Pan Head Screws		
	(for Sender Unit)		
Hose Clamps:		Cable Ties:	
0	10 x 1/4" Hose Clamps	0	10 x 7" Cable Ties
0	6 x 1/2" Hose Clamps	0	5 x 11" Cable Ties
0	2 x 1 1/2" Hose Clamps		
Sender:		Pumps & Filters:	
0	1 x VDO 220-004 Sender Unit set	0	1 x Fuel Pump
	up and tested in Tank With	0	1 x Z14K Filter
	400mm Earth Lead Soldered On		
Hose:		Pages	of Fitting Instructions Consisting of:
0	1 x 12mm CMP Hose @ 270mm	0	1 x Page Fitting Instructions
0	1 x 12mm CMP Hose @ 500mm	0	1 x Page Fitting Kit Contents
0	1 x 6mm CMP Hose @ 3400mm	0	1 x WDSGPG210 Diagram
0	1 x 8mm Fuel Hose @ 1700mm	0	1 x Installation Diagram
0	1 x 44mm Fuel Hose @ 350mm		

Kit Packed By	Checked By

TLC75TRA



