

Installation Instructions for TLCZ75PA <u>Toyota Landcruiser HZJ75/FZJ75 Troopy</u> <u>95L Auxiliary Tank</u>

IMPORTANT: This tank fitment requires clear access to the floor pan!

This auxiliary tank fits forward of the rear axle on the left hand side of the drive shaft and steps up and over the drive shaft to the right hand side. Fuel is transferred via an electric pump that will pump fuel from the auxiliary tank into the OEM tank. A combination switch/gauge will be located into a suitable position in the dash. When the switch is in operation an ORANGE light will be on, indicating that the transfer pump is in operation. A series of lights will also indicate fuel level. All GREEN lights ON showing FULL, one RED light flashing showing empty.

(DO NOT OPERATE TRANSFER PUMP WITH NO FUEL IN AUXILIARY TANK OR PUMP FAILURE WILL OCCUR).

- Remove the original filler neck from the vehicle. Trim body panel as per drawing. Screw the fittings into the new filler neck, 6mm elbow and 12mm elbow into the fittings in the top of the neck and the 8mm straight fitting into the remaining socket. Fit the 700mm long 12mm fast fill hose and the 1600mm vent hose to new twin fill neck and fit to vehicle with the original gasket and screws.
- 2. Disconnect hand brake cable from rear axle housing and remove rubber guide mounts from cable. Undo brake proportioning valve arm from axle housing and move front mounting holes to rear mounting location and secure using one bolt only.
- 3. Remove rear section of drive shaft taking note of spline alignment for later refitting. Remove muffler. (This will need to be replaced with an oval shaped muffler laying vertically in close to LH chassis rail).
- 4. Assemble fittings into tank. Lift tank into position keeping the RH side of the tank about 100mm away from the wheel arch body flange. The brackets on the tank will then line up with the low section of the ribs in the floor pan, allowing you to mount to the floor using reinforcing plates, nuts and bolts provided. Mount fuel transfer pump in a suitable location and connect all hoses as per drawing.

- 5. Install switch/gauge into an available switch blank in the dash and carry our installation of all other wiring as per diagram.
- 6. Re-fit drive shaft, refit hand brake cable by threading cable through tube in centre of tank and reconnect to brakes and axle housing.
- 7. Fill tank with fuel, check all hoses and fittings for leaks and check operation of fuel gauge and transfer pump.



FITTING KIT CONTENTS TLCZ75PA

		Updated 2/22 TL	
Brass:	Electrical:		
○ 1 x P6 1/4 x 1/4 (6mm Elbow)	o 1 x 3mm Two Core Wire @ 5000mr	n	
○ 1 x P6 5/16 x 1/4 (8mm Elbow)	o 3 x Blue 6mm Earth Eye Terminals		
o 2 x P6 1/2 x 1/4 (12mm Elbow)	 3 x Red Insulated Terminals 		
○ 1 x P3 1/4 x 1/4 (6mm Straight)	 2 x Red Male Terminals 		
o 1 x P3 5/16 x 1/4 (8mm Straight	o 4 x 3mm Heat Shrink @ 25mm		
○ 1 x 1/2" Tee Piece	 1 x LRA-PG210 Switch Gauge 		
	o 1 x 5 AMP Fuse		
	o 1 x Fuse Holder		
	 2 x Fuse Holder Terminals 		
	o 1 x 4mm Blue Wire @ 300mm		
Bolts / Nuts:	Misc Parts:		
o 5 x M5 x 8mm Pan Head Screws	o 4 x 40 x 200 x 5mm Reinforcing Plat	es	
o 4 x M10 x 30mm Bolts	 1 x Twin Filler Neck #TFT75AUX 		
 4 x M10 Nyloc Nuts 			
o 4 x M10 Washers			
Hose Clamps:	Cable Ties:		
o 7 x 1/4" Hose Clamps	○ 10 x 7" Cable Ties		
○ 6 x 1/2" Hose Clamps	○ 5 x 11" Cable Ties		
0 2 x 1 1/2" Hose Clamps			
Sender:	Pumps & Filters:		
○ 1 x 0-90 OHM Sender Set Up &	o 1 x Fuel Pump		
Tested in Tank with 400mm	○ 1 x Z14 Fuel Filter		
Earth Lead	o 1 x Fuel Pump Mounting Plate		
Hose:	5 Pages of Fitting Instructions Consisting c	of:	
o 1 x 38mm Fuel Hose @ 250mm	 2 x Pages Fitting Instructions 		
o 2 x 12mm CMP Hose @ 700mm	 1 x Page Fitting Kit Contents 		
o 1 x 8mm Fuel Hose @ 2000mm	 1 x Page WDSPG210 Diagram 		
o 1 x 6mm Fuel Hose @ 1600mm	 1 x Page Installation Diagram 		

Kit Packed By_____

Checked By _____

75 Series. cevilre. Aux.



