

Installation Instructions for FXHUVR Ford Falcon XH Ute/Panel Van 120L Replacement Tank

- 1. Remove tank floorboard cover. Disconnect and remove fuel pump and sender assembly, drain fuel tank, disconnect all other hoses from tank and remove from vehicle.
- 2. Cut 35mm off tank end of OEM filler pipe. Increase radius and height of fast fill hose cut out in body as per diagram. Remove and discard OEM tank mounting bracket from transmission tunnel and cabin backboard (should be cut in a manner that leaves none of bracket protruding). Floor pan may also require tapping down slightly near chassis box sections depending on vehicle manufacturing variations trial-fitting tank will be required to ascertain whether or not this is required.
- 3. Fit tank into position, drill holes and bolt in place. Fit all brass fittings to allow hoses to run in a clockwise direction around towards the filler neck. Install fuel separation chamber and connect the four vent lines from tank to bottom of chamber. Connect line which goes to emission canister to the top of chamber.
- 4. Enlarge mounting holes in pump/sender assembly out to 5.5mm and fit pump/sender assembly to tank using screws and fibre washers provided (suitable thread sealer must be used). Fill with fuel and check for leaks then refit floorboard.



FITTING KIT CONTENTS FXHUVR

Updated 01/23 - TL	
Brass:	Electrical:
○ 1 x P3 5/8 x 1/4 Hose Barb Straight	
o 5 x P6 1/4 x 1/8 Hose Barb Elbows	
o 4 x P3 1/4 x 1/8 Hose Barb Straights	
Bolts / Nuts:	Misc Parts:
o 2 x M10 x 30 Bolts	o 6 x 30mm Tek Screws
o 2 x M10 Nyloc Nuts	o 1 x Remote Expansion Box
o 4 x M10 Large Body Washers	
o 6 x M5 x 12 Panheads	
o 6 x M5 Fibre Washers	
Hose Clamps:	Cable Ties:
o 17 x 1/4" Hose Clamps	o 8 x 7" Cable Ties
Sender:	Pumps & Filters:
Hose:	4 Pages of Fitting Instructions Consisting of:
o 1 x 6mm CMP Hose @ 2660mm	○ 1 x Page Fitting Instructions
o 1 x 6mm CMP Hose @ 1800mm	○ 1 x Page Fitting Kit Contents
o 1 x 6mm CMP Hose @ 900mm	○ 1 x Diagram #IFXHUVR01
o 1 x 6mm CMP Hose @ 800mm	○ 1 x Diagram #IFXHUVR02

Kit Packed By	Checked By
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