

Installation Instructions for MPNMRA-P <u>Mitsubishi Pajero NM-NS</u> <u>60L Auxiliary Tank</u>

This auxiliary fuel tank fits up under the rear of the vehicle, it has a capacity of 60L. The standard filler is replaced with a new twin filler neck.

Fuel is transferred via an electric pump that will pump fuel from the auxiliary tank into the OEM tank. A combination switch/gauge will be located into a suitable blank in the dash. When the switch is in operation an ORANGE light will be on, indicating that the transfer pump is in operation. A series of lights will also indicate fuel level. All GREEN lights on showing FULL, one RED light showing EMPTY.

(DO NOT OPERATE TRANSFER PUMP WITH NO FUEL IN AUXILIARY TANK OR PUMP FAILURE WILL OCCUR).

- 1. Locate square recess in the lower dash panel to the left of the steering column. This is an ideal location for mounting the switch/gauge unit. Install the switch/gauge unit. Run wiring loom from switch/gauge unit to fuse box area, remove front and rear RH scuff plates, also remove RH front kick panel. Remove rear seat and black inspection hatch cover from under rear seat area. Run twin core provided from RH kick panel area through the wiring grommet inside cavity under inspection hatch. Twin core wire will now be accessible from above the rear of the OEM fuel tank. Connect all wires as shown in the wiring diagram, refit all trim previously removed.
- Remove RH rear inner wheel arch cover to reveal OEM fuel fill pipe. Remove fill pipe assembly from vehicle and cut as shown in diagram. File cut ends smooth and install 80mm length of 35mm hose to filler pipe and refit assembly to vehicle. Enlarge 3 small mounting holes in filler recess to 8mm.

Install brass fittings to the new twin filler neck; $5/16 \times 1/4$ elbow goes into socket in fill pipe and points to the same direction as the pipe. One $5/8 \times 1/4$ elbow goes into the socket on the angled face of the twin filler, this fitting will be the auxiliary tank fast fill, the other $5/8 \times 1/4$ elbow goes into the socket adjacent to the shorter fill pipe, and this fitting is the OEM tank fast fill. The remaining socket is for the $1/4 \times 1/4$ elbow and this fitting will be connected to the auxiliary tank vent.

Install 400mm length of 16mm NTP hose to top rear fast fill port on the filler, this hose will be connected to the OEM tank fast fill tube. Secure new twin filler in place using OEM screws and rubber gasket.

- 3. Remove plastic surrounds from around rear seat retaining lugs. Remove both rear most bolts holding retaining lugs and fit M10 x 50 fine thread bolts provided. These bolts become the anchor points for the front secondary bracket under the vehicle. Install from secondary bracket and secure with fine thread Nyloc nuts, also install rear secondary brackets to mounting points on chassis.
- 4. Mount fuel pump in a well-protected position. Install 5/16 x 1/4 elbow fitting into the pickup socket and 1/4 x 1/8 elbow into vent socket on the new tank, both pointing to the RHS. Also install 5/8 x 1/4 straight fitting to fast fill socket near tank filler neck. Check OHMS reading of gauge sender with sender installed in tank. Readings should be 0.5-2 OHMS on EMPTY and 88-92 OHMS on FULL. (To check full reading, invert the tank).
- 5. Lift tank up almost into position and connect pick up hose to fuel pump, then lift tank into final position and secure. (NOTE: Bracket welded to front of the tank should fit up behind the front secondary bracket). Install remaining hoses and wires, install remaining steel fill pipe and fast fill hose. (On models with rear air-con, check clearance from tank filler neck and bend slightly inboard if required). Vent hose from new tank is to be connected to available 1/4 x 1/4 elbow fitting on twin filler. Trim plastic cover from inside wheel arch to fit around new filler pipe, refit cover, 6mm bolt welded to base of new twin filler it so be used as a mounting point for this cover.
- 6. Neatly cable tie al hoses and wires away from any moving parts of heat sources. Refit any trim previously removed. Fill tank with fuel and check for leaks.

NOTE 1: QUALITY SEALER SHOULD BE USED ON ALL FITTINGS – e.g. PERMATEX 3J



FITTING KIT CONTENTS MPNMRA-P

Brass	Electrical		
○ 1 x P6 1/4 x 1/4 Elbow	○ 1 x LRA-PG210 Switch/Gauge		
 2 x P6 5/16 x 1/4 Elbows 	o 1 x 3mm Two Core Wire @ 5000mm		
 1 x P3 5/8 x 1/4 Straight 	\circ 3 x Blue Eye Terminals		
 2 x P6 5/8 x 1/4 Elbows 	o 4 x 3mm Heat Shrink @ 25mm		
○ 1 P6 1/4 x 1/8 Elbow	 1 x Red Insulated Terminal 		
	o 1 x 5 AMP Fuse		
	○ 1 x Fuse Holder		
	 2 x Fuse Holder Terminals 		
	○ 1 x 4mm Single Core Blue @ 300mm		
	Miss Darts		
O 4 x M10 x 30 Bolts	Misc Parts		
	 2 x 50 x 3 x 400 Rubber Strips Glued to Tank 50mm Out From Center Cut Out 		
• • • • • • • • • • • • • • • • • • • •			
 4 x M10 Nyloc Nuts 5 x M5 x 10 Pan Head Screws 	 1 x Steel Fill Pipe #FPMNMGCH/AUX 1 x Twin Filler 		
	 3 x Secondary Brackets 		
 1 x M6 Nut 2 x M10 x 40 Fine Thread Set Screws 			
o 2 x M10 Fine Nyloc Nuts			
\circ 2 x M10 x 20 Washers			
\circ 1 x M12 x 30 Fine Bolt			
 1 x M12 x 30 r me bolt 1 x M12 Spring Washer 			
o 1 x M12 Spring Washer			
Hose Clamps	Cable Ties		
o 8 x 1/4 Hose Clamps	o 5 x 7" Cable Ties		
 4 x 5/8 Hose Clamps 	o 5 x 11" Cable Ties		
 4 x 1 1/2 Hose Clamps 			
 2 x 1 1/4 Hose Clamps 			
Sender	Filters/Pumps		
○ 1 x 90 OHM Sender Unit with	o 1 x Z14K Filter/Screen		
700mm Earth	o 1 x Fuel Pump		

Hose	5 P	5 Pages Instructions Consisting Of:		
o 1 x 6mm CMP Hos	se @ 1200mm	1 x Page Fitting	Instructions	
o 1 x 8mm Hose @	1200mm	 2 x Pages Fitting Kit Contents 		
o 2 x 38mm Hose @	80mm	○ 1 x Page Wiring diagram #WDSGPG210		
o 1 x 16mm NTP Ho	se @ 400mm	1 x Page Install	ation Drawing	
○ 1 x 16mm NTP Ho	se @ 800mm	#INMPNMRA		
o 1 x 35mm fuel hos	se @ 80mm	1 x Page Install	ation Drawing	
		#INMPNMRAO	1	

Kit Packed By _____

Kit Checked By _____





