

## Installation Instructions for LDEF110-RH <a href="Landrover Defender 110">Landrover Defender 110</a> 65L Auxiliary Tank

This auxiliary tank fits on the RHS of the vehicle between the front and rear axle. The system operates via a fuel transfer system where by the fuel is pumped from the auxiliary tank into the main tank at the flick of a switch. The tank is fitted with a fuel level sender unit. Fuel is transferred via an electric pump that will pump fuel from the auxiliary tank into the OEM tank. A combination switch/gauge will be located into a suitable position in the dash. When the switch is in operation an ORANGE light will be ON, indicating that the transfer pump is in operation. A series of lights will also indicate fuel level. All GREEN lights on showing FULL, one RED flashing light showing EMPTY.

## (DO NOT OPERATE TRANSFER PUMP WITH NO FUEL IN AUXILIARY TANK OR PUMP FAILURE WILL OCCUR).

- 1. Run Twin core cable from under vehicle to inside cab and carry out wiring as per wiring diagram.
- 2. Screw all fittings and fuel level sender into auxiliary tank as per diagram.
- 3. Fit tank mounting brackets to front and rear chassis out riggers. These brackets locate to original holes in the chassis out riggers.
- 4. Lift tank into position remember to connect sender unit wire check clearances, drill remaining holes and bolt tank into position. **NOTE:** Exercise caution when drilling hole for centre inside mount, as there is a wiring loom inside the chassis rail.
- 5. Fit filler neck to vehicle in short 1/4 panel section just behind rear driver's side door. Hole-saw 25mm hole in rear chassis out rigger for fast fill vent line to pass through.
- 6. Connect fill pipe to filler neck and tank, fit fuel transfer pump and filter, complete remaining connection of fuel lines and wiring.
- 7. Fill with fuel and check fuel transfer pump operation.



## FITTING KIT CONTENTS LDEF110-RH

	Updated 12/23 - TL
Brass:	Electrical:
o 1 x P3 1/2 x 1/4 12mm Straight	o 1 x Two Core Wire @ 4000mm
o 1 x P6 1/2 x 1/4 12mm Elbow	○ 1 x LRA-PG210 Switch/Gauge
for Fast Fill Vent on Filler Neck	<ul><li>2 x Red Insulated Terminals</li></ul>
o 2 x P3 3/8 x 1/4 10mm Straight	o 2 x Male Terminals
o 1 x P3 5/16 x 1/4 8mm Straight	o 3 x 6mm Earth Eye
TD5 Add:	
o 1 x 19 x 8mm T-Piece	
Bolts / Nuts:	Misc Parts:
o 6 x M10 x 30mm Bolts	o 1 x Filler #FNLD110 (RHS)
o 6 x M10 Nyloc Nuts	o 1 x Locking Cap
o 10 x M10 x 25mm Washers	o 1 x Large Grommet for Filler
o 4 x M8 x 25mm Bolts	
o 5 x M8 Nyloc Nuts	
o 6 x M8 x 25mm Washers	
o 3 x Secondary Brackets (suit RHS)	
o 1 x M8 x 100mm Bolt	
o 5 x M5 x 10mm Pan Head	
Screws	
o 2 x M10 x 20mm Washers	
o 3 x M8 x 20mm Washers	
o 1 x M8 x 30mm Washer	
Hose Clamps:	Cable Ties:
o 10 x 1/4" Hose Clamps	○ 10 x 7" Cable Ties
o 2 x 1/2" Hose Clamps	o 5 x 11" Cable Ties
o 2 x 1 1/2" Hose Clamps	
TD5 Add:	
o 2 x 5/8 Hose Clamp	

Sender:	Pumps & Filters:
o 1 x 0-90 OHM 500mm Earth	o 1 x Fuel Pump
Lead	o 1 x Z14K Filter
Hose:	5 Pages of Fitting Instructions Consisting of:
o 1 x 44mm Fuel Hose @ 100mm	○ 1 x Page Fitting Instructions
o 1 x 10mm Fuel Hose @ 450mm	o 2 x Pages Fitting Kit Contents
o 1 x 12mm CMP Hose @ 500mm	○ 1 x Page WDSGPG210 Diagram
o 1 x 8mm Fuel Hose @ 1400mm	○ 1 x Page INLDEF110-RH
TD5 Add:	
o 1 x 8mm Fuel Hose @ 500mm	

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