



**Installation Instructions for TLC45UR  
Toyota Landcruiser BJ/FJ45  
110lt Under Seat Replacement Tank**

This long range tank replaces the original tank and makes use of the available space under the left seat.

The fuel gauge sender unit will be relocated into the new tank and the filling point will remain as standard.

1. Remove both front seats and seat frames, remove filler neck and fuel tank covers and drain fuel tank. Remove fuel tank, also remove jack retaining bracket and all other bolts from left floor pan, (any bolt heads left protruding from the floor could wear a hole in the bottom of the new tank). Seal holes.
2. Relocate fuel lines and gauge sender wires as per drawing. Remove filler neck and trim as shown in drawing. Clean all debris from floor, glue rubber strips down to floor in areas shown in drawing. Remove sender from original fuel tank, check sender unit OHMS at full and empty before and after fitting into new tank.
3. Put new tank into position, refit filler neck and original fill hoses. New holes will need to be drilled in filler flange, use original screws and M5 nuts provided to secure filler neck. Secure tank using M10 bolts, nuts and floor plates provided. Install brass fittings to pick up and return sockets and connect hoses and sender wires. Install brass elbow fitting to fast fill socket on top of tank. Connect hoses to vent ports on tank, connect fast fill hose and refit filler neck cover. Note; cover may need trimming to refit correctly due to new neck orientation.
4. Complete fastening in seats, check all hose clamps and bolts for tightness, fill with fuel and check for leaks.



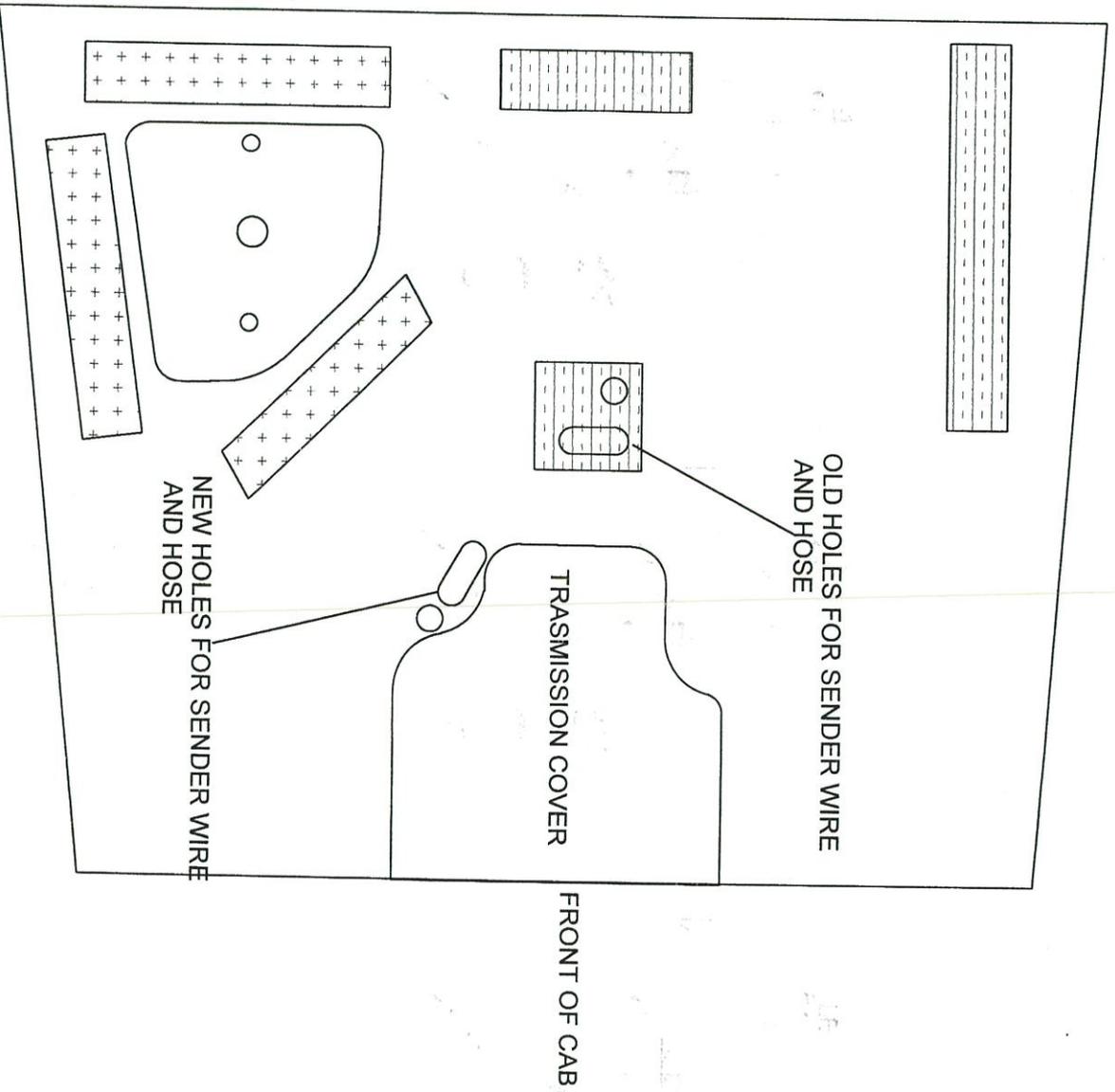
## FITTING KIT CONTENTS TLC45UR

Updated 3/22 RB
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<b>Brass</b>	<b>Cable Ties</b>
<ul style="list-style-type: none"> <li>○ 1 x P3 1/4 x 1/4 (6mm Straight)</li> <li>○ 1 x P3 5/16 x 1/4 (8mm Straight)</li> <li>○ 1 x P6 1/2 x 1/4 (12mm Elbow)</li> <li>○ 3 x P3 1/4 x 1/8 (6mm Straight)</li> </ul>	
<b>Bolts / Nuts</b>	<b>Misc Parts</b>
<ul style="list-style-type: none"> <li>○ 2 x M10 x 120mm Bolts</li> <li>○ 2 x M10 x 65mm Bolts</li> <li>○ 4 x M10 Nyloc Nuts</li> <li>○ 4 x M10 Washers</li> <li>○ 3 x M5 Nuts</li> </ul>	<ul style="list-style-type: none"> <li>○ 2 x 50 x 1500 x 3 Rubber Straps</li> <li>○ 1 x 80 x 80 x 3 Rubber Straps</li> <li>○ 4 x 50mm x 50mm x 3mm Floor Plates</li> </ul>
<b>Hose</b>	<b>3 x Pages Consisting Of:</b>
<ul style="list-style-type: none"> <li>○ 3 x 6mm Fuel Hose @ 800mm</li> <li>○ 1 x 8mm Fuel Hose @ 500mm</li> <li>○ 1 x 12mm CMP Hose @ 700mm</li> </ul>	<ul style="list-style-type: none"> <li>○ 1 x Page Fitting Instructions</li> <li>○ 1 x Page Fitting Kit Contents</li> <li>○ 1 x Page Installation Drawing</li> </ul>
<b>Hose Clamps</b>	
<ul style="list-style-type: none"> <li>○ 8 x 1/4" Hose Clamps</li> <li>○ 2 x 1/2" Hose Clamps</li> <li>○ 2 x 2" Hose Clamps</li> </ul>	

Kit Packed By \_\_\_\_\_

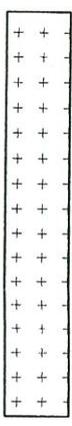
Checked By \_\_\_\_\_



(e.g) RUBBER GLUED TO FLOOR  
SINGLE LAYER



(e.g) RUBBER GLUED TO FLOOR  
DOUBLE LAYER



INTLC40ER01
TOYOTA LANDCRUISER BJ/FJ 40
110 LT REP TANK