



Installation Instructions for TLC75S95SSW Toyota Landcruiser 75/78 Troop Carrier 95L Stainless Steel Water Tank with Panel Filler

This Water Tank fits forward of the rear axle on the LHS of the drive shaft and steps up and over the drive shaft to the RHS.

1. Disconnect hand brake cable from rear diff assembly and cut rubber guide mounts from cable, leaving part of the rubber around the metal lug of the cable to stop it chaffing in the tube of the water tank. Undo brake proportioning valve arm from rear diff. Remove rear drive shaft, taking note of spline alignment for later re-fitment.
2. Remove muffler. This will need to be changed to an oval type of muffler fitted vertically close to the LH chassis rail. (The tank sits approximately 200mm from the LH chassis rail)
3. Cut an 85mm $\varnothing$ hole in the panel to the rear of the fuel filler door as shown in Pic A. Cut a 50mm and 25mm $\varnothing$ holes in the inner panel for the fill and vent hoses as shown in Pic B. Mount water filler with 3 x M5 x 12mm C/S Screws Nyloc nuts and washers.
4. Assemble fittings in Water Tank as per diagram.
5. Lift tank into position and align to the low rib in the floor pan. Drill the mounting holes and fit 200mm long reinforcing plates from inside and M10 x 30mm Bolts and Nyloc Nuts. (The tank should be about 100mm away from the RHS wheel arch flange).
6. Connect the water tank outlet at the back of the tank to the inlet of your water pump. Connect the 700mm length of 10mm vent line from the tank through the grommet in the inner panel and up to the filler neck. Use the 160mm and 470mm lengths of 25mm fill hose with the E10 Elbow to connect the filler to the tank as shown in Pic C and D

7. Refit drive shaft. Refit hand brake cable by threading cable through the 50mm tube in the center of tank and re-connect to diff assembly. Refit brake proportioning valve arm to diff.



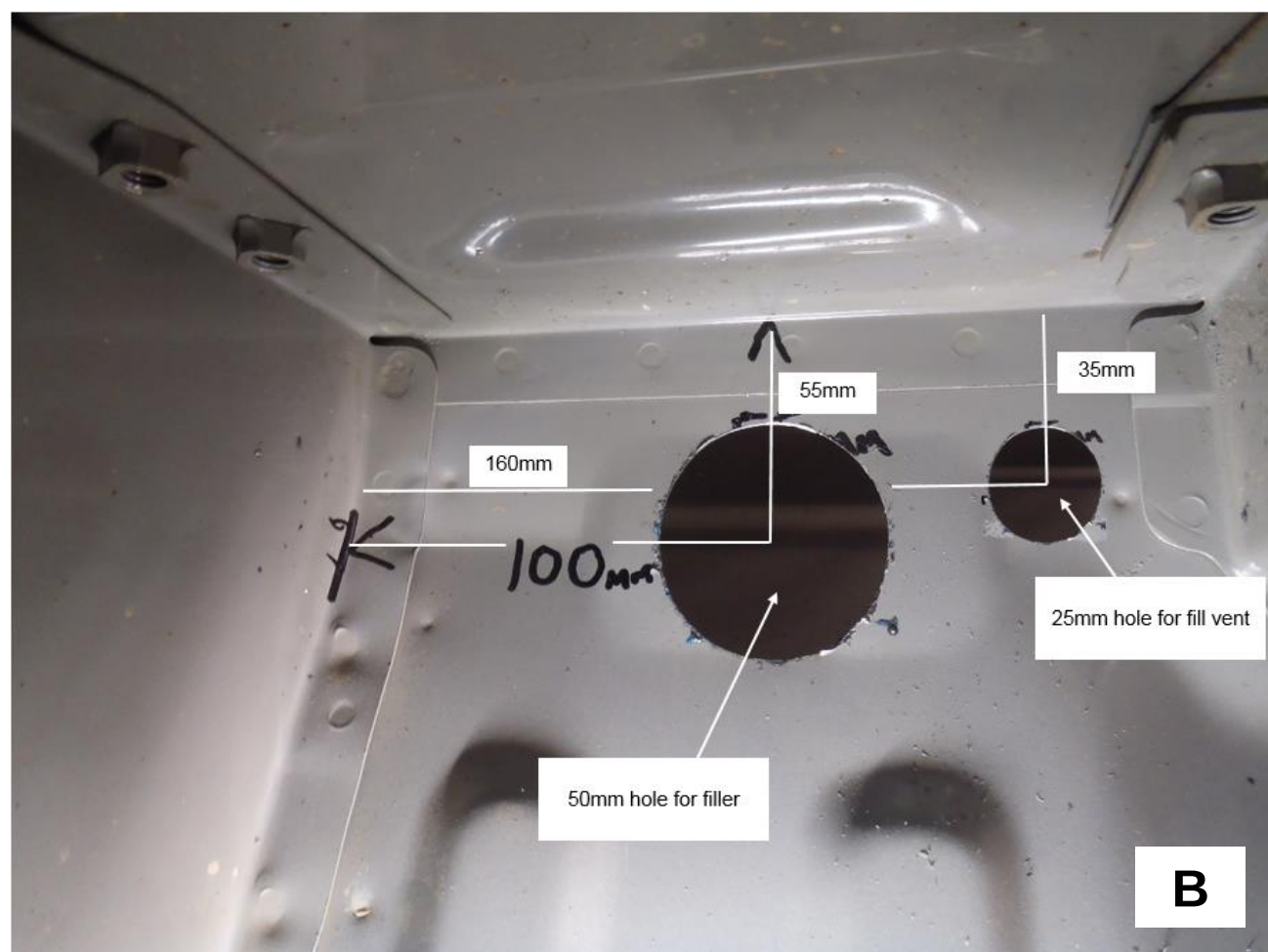
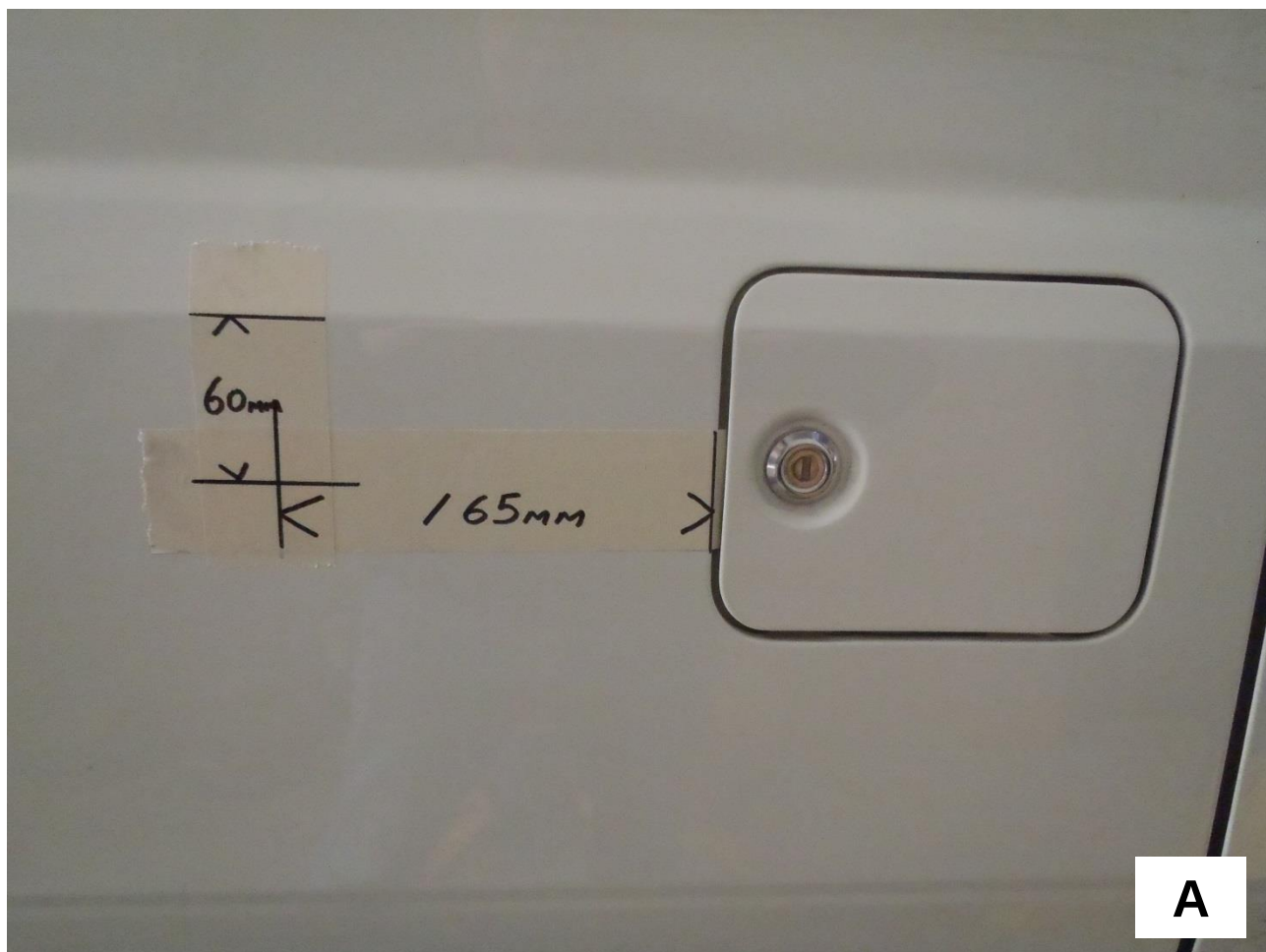
FITTING KIT CONTENTS TLC75S95SSW with RHS Panel Mount Filler

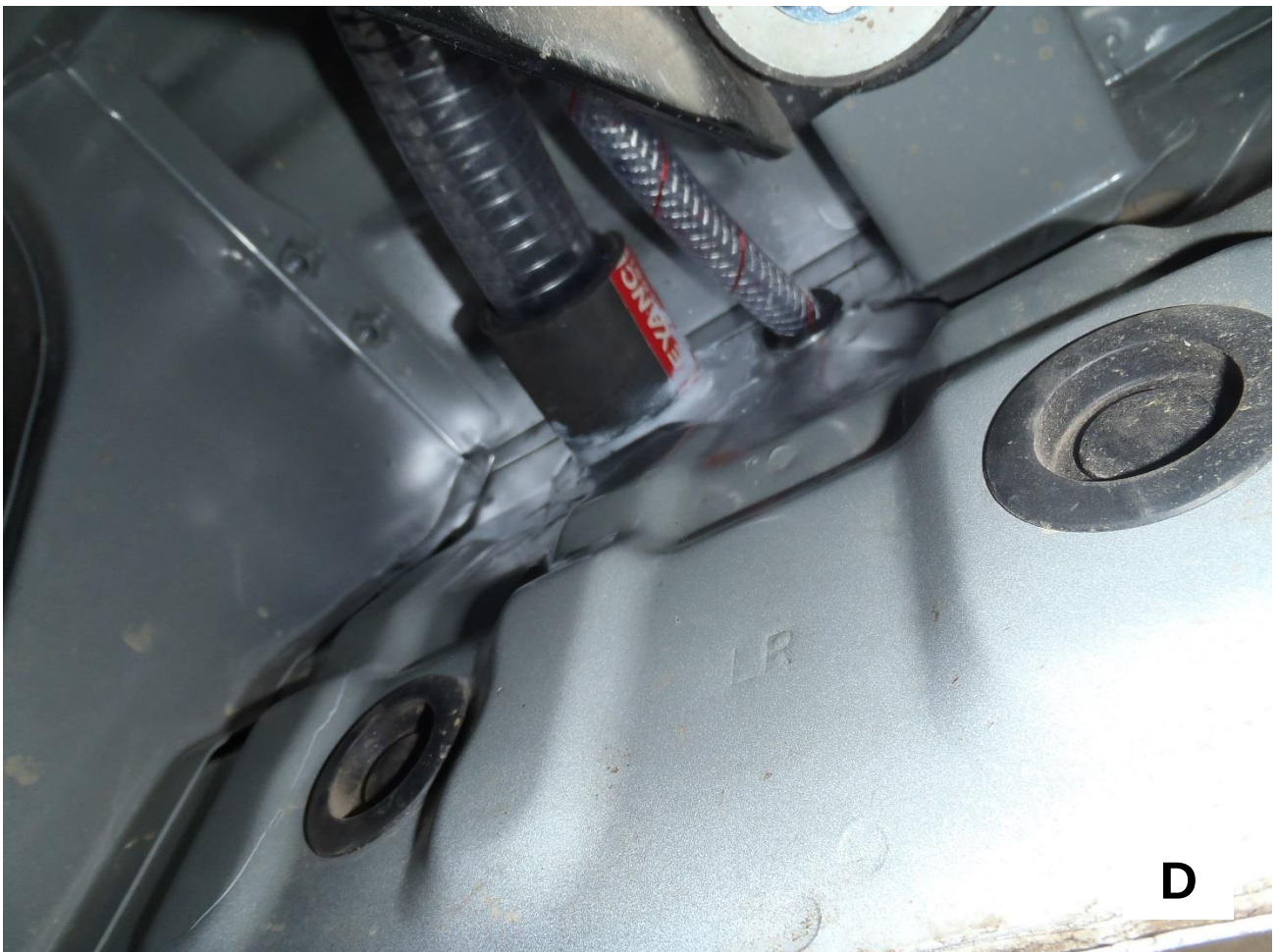
Updated 8/22

Brass:	Electrical:
○ 1 x P6 1/2 x 1/4 12mm Elbow ○ 1 x P6 1/4 x 3/8 10mm Elbow ○ 1 x 1/4" Plug	
Bolts / Nuts:	Misc Parts:
○ 4 x M10 x 30mm Bolts ○ 4 x M10 Nyloc Nuts ○ 4 x M10 Washers ○ 1 x TEK Screw ○ 3 x M4 x 20 Cap Screws ○ 3 x M4 Washers ○ 3 x M4 Nuts	○ 1 x E10 1" Elbow ○ 1 x Panel Mount Filler with 90-Degree Outlet ○ 1 x WG10 Grommet ○ 1 x 25mm Fill Hose Grommet ○ 4 x 40mm x 200mm x 5mm Reinforcing Plates
Hose Clamps:	Cable Ties:
○ 2 x 3/8" Hose Clamps ○ 4 x 1" Hose Clamps ○ 1 x 13mm P Clip	○ 1 x 7" Cable Ties
Sender:	Pumps & Filters:
Hose:	4 Pages of Fitting Instructions Consisting of:
○ 1 x 25mm Water Fill Hose @ 160mm ○ 1 x 25mm Water Fill Hose @ 470mm ○ 1 x 10mm CMP Hose @ 700mm	○ 1 x Page Fitting Instructions ○ 1 x Page Fitting Kit Contents ○ 1 x Page Installation Photos ○ 1 x Page Fittings Diagram

Kit Packed By _____

Checked By _____





P6 1/2x1/4 elbow.
12mm hose to pump.

P6 3/8x1/4 elbow.
10mm Filler vent line.



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TLCZ75S95SSW

24/10/18

Toyota Landcruiser 75 series
1990-2005 diesel troop carrier.
95ltr centre water tank.