



Installation Instructions for TLC78SSW2.8-EM Exhaust Modifications

These instructions are designed to be used in conjunction with the TLC78SSW2.8 90L stainless steel water tank fitting instructions.

1. Cut the tail pipe 25mm forward from the mount **(Refer Pic 1)**
2. Remove the OE muffler and the cross over pipe.
3. Remove the section of the shield from the cross over pipe **(Refer Pic 5)**
4. Cut the cross over pipe next to the bracket on the pipe **(Refer Pic 6)**
5. Remove the muffler heat shield and trim the bracket from the floor pan **(Refer Pic 6A & 6B)**
6. Lower the fuel line on the LHS by drilling a new hole for the black line clip **(Refer Pic 7 & 8)**
7. Assemble the new muffler and cross over pipe into position, tack weld the slip joints and remove for welding.
8. Paint the weld and re-assemble the OE rubber mounts and the new flange gasket, M10 x 30mm bolts, washers and nuts. **(Refer Pic 9-13)**



FITTING KIT CONTENTS TLC78SSW2.8EM

To suit 2.8L 4 Cylinder model only

Bolts / Nuts	Misc Parts
○ 3 x M10 x 30mm Bolts ○ 3 x M10 Spring Washers ○ 3 x M10 Plain Nuts ○ 3 x M10 x 20 Washers	○ 1 x 3 Hole Exhaust Flange Gasket #CG063D ○ 1 x EMPTLC782SSW2.8 Muffler ○ 1 x ETLC78SSW2.8 Flanged Pipe

Kit Packed By _____

Checked By _____

REFERENCE PICTURES FOR TLC78SSW2.8-EM



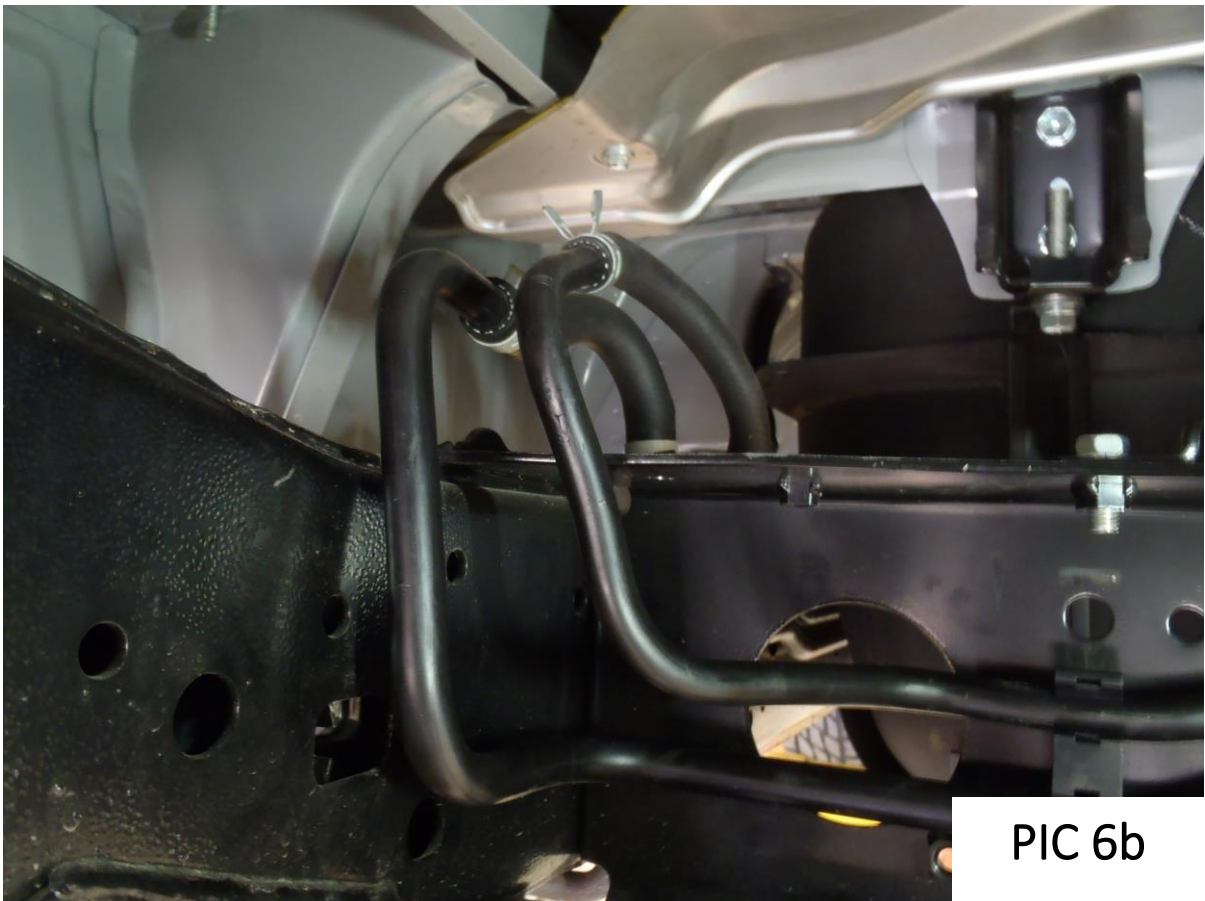
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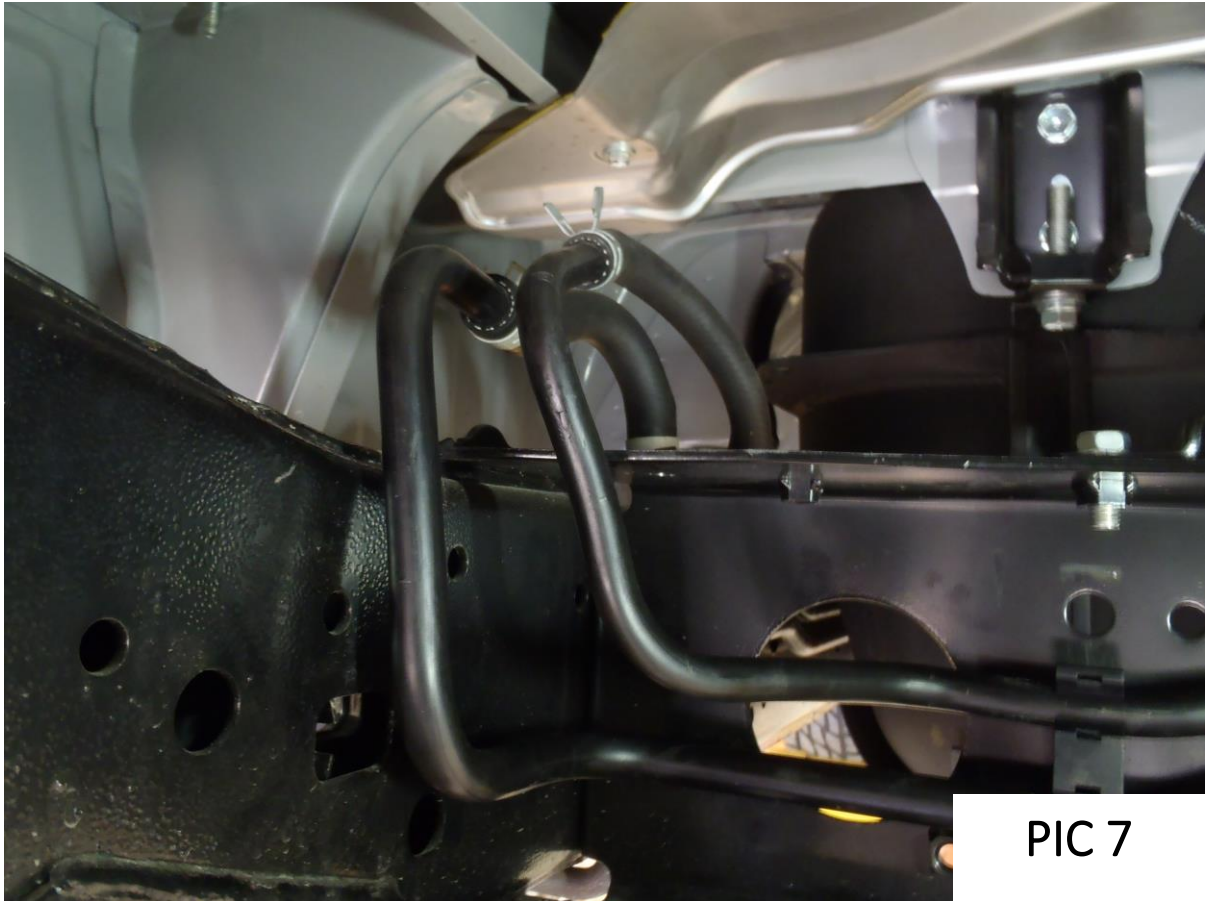
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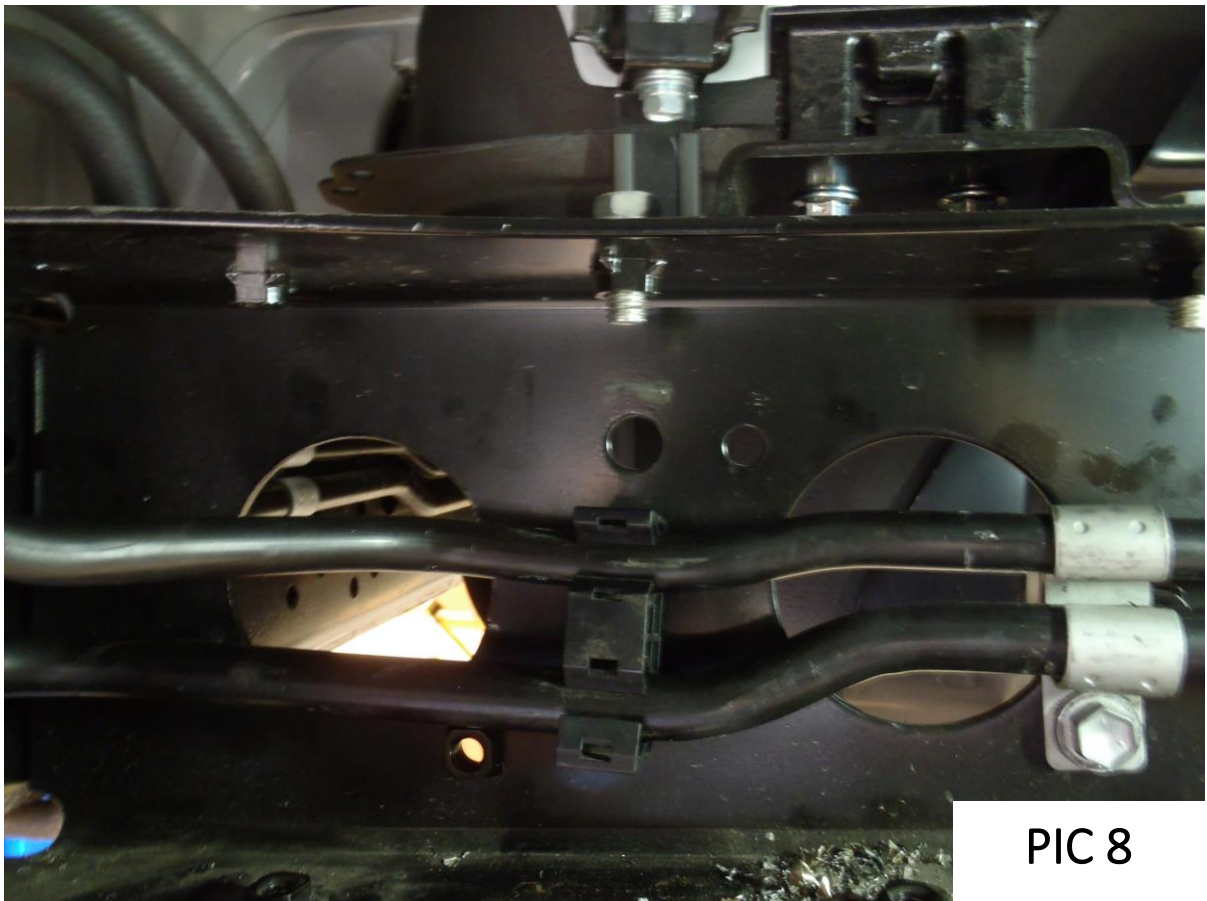
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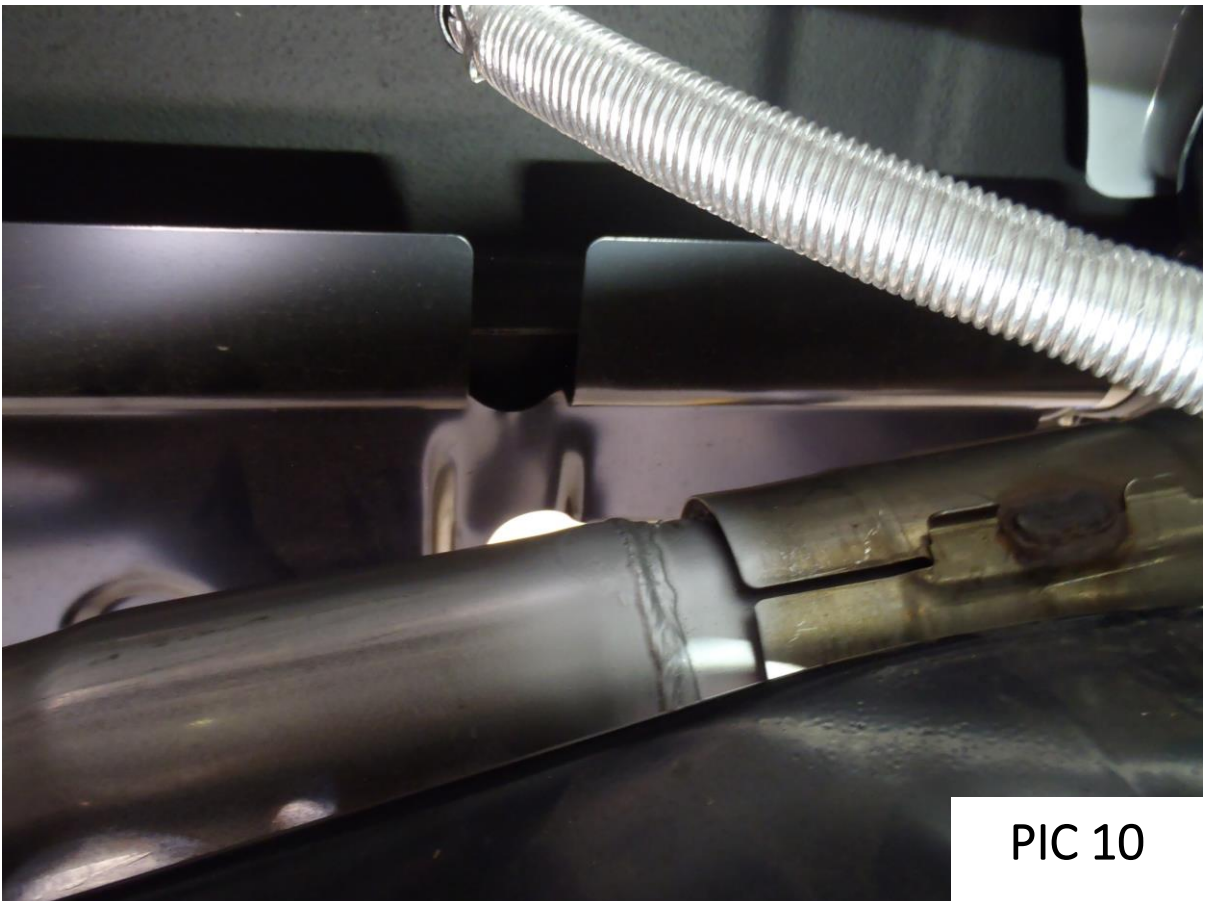
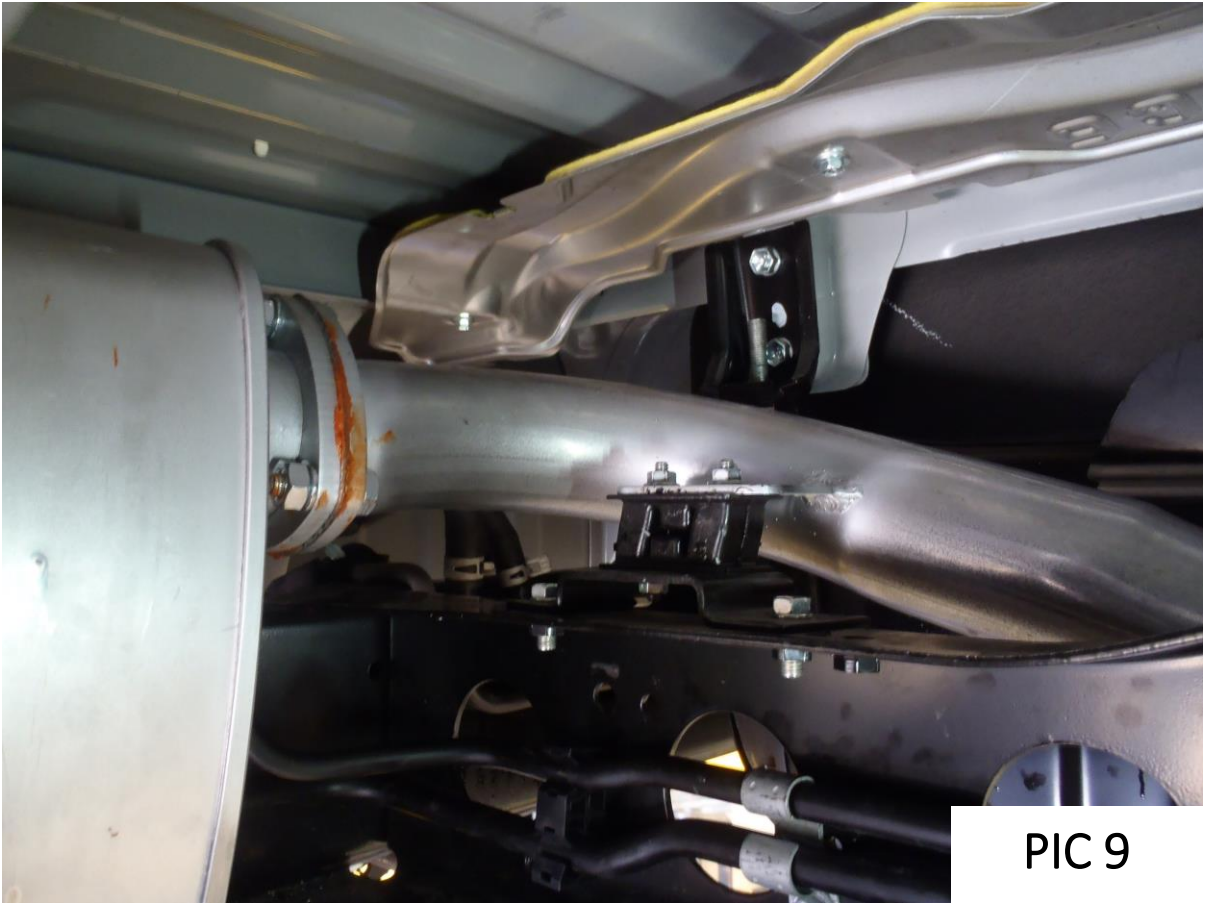


PIC 7

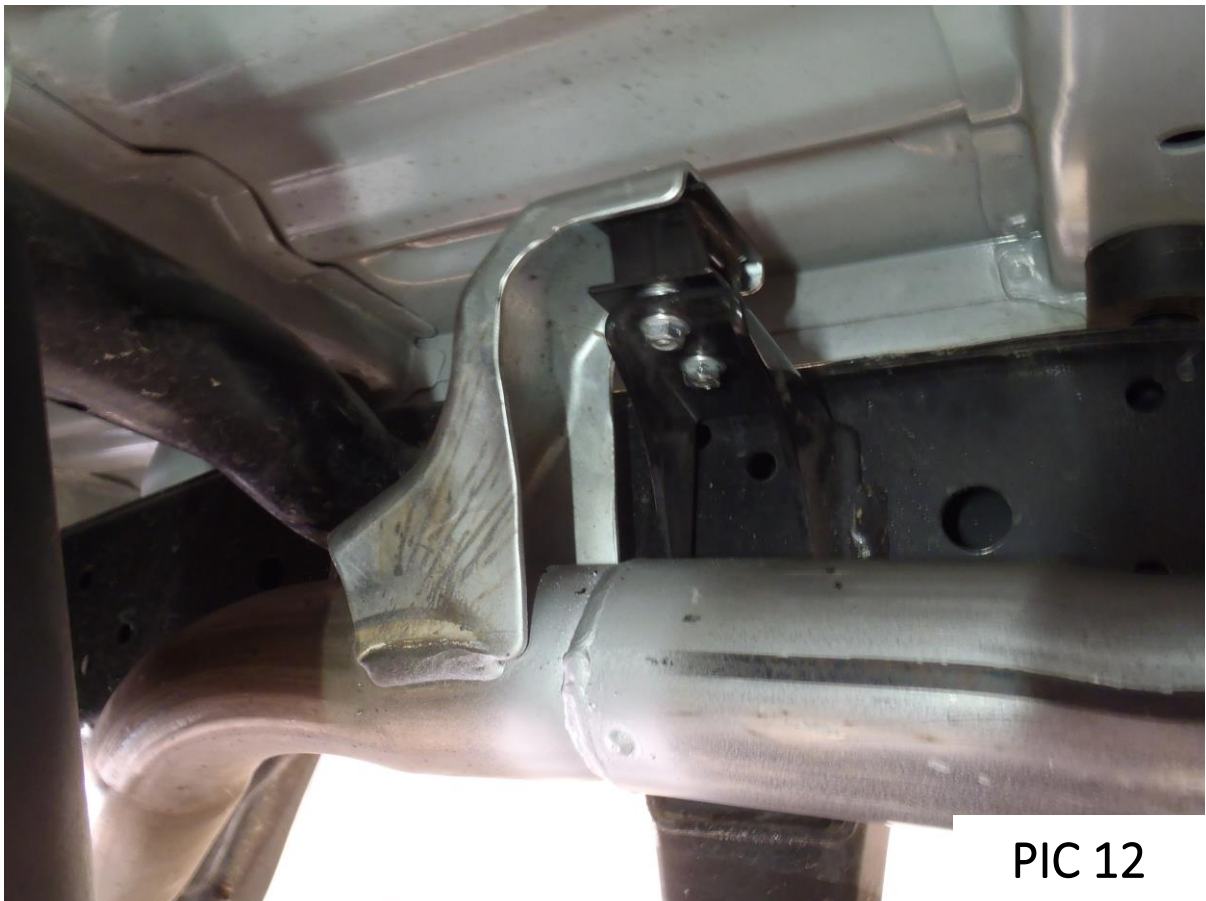
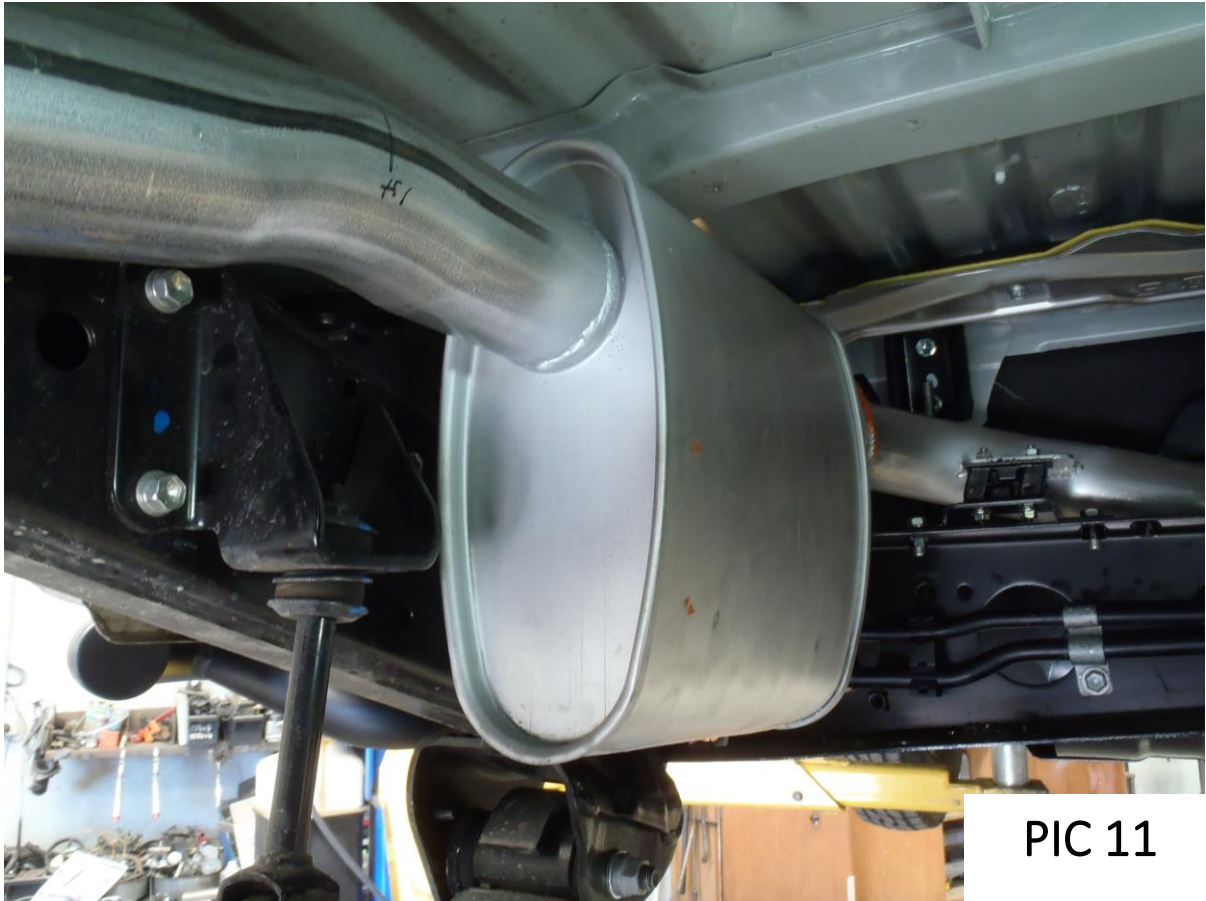


PIC 8

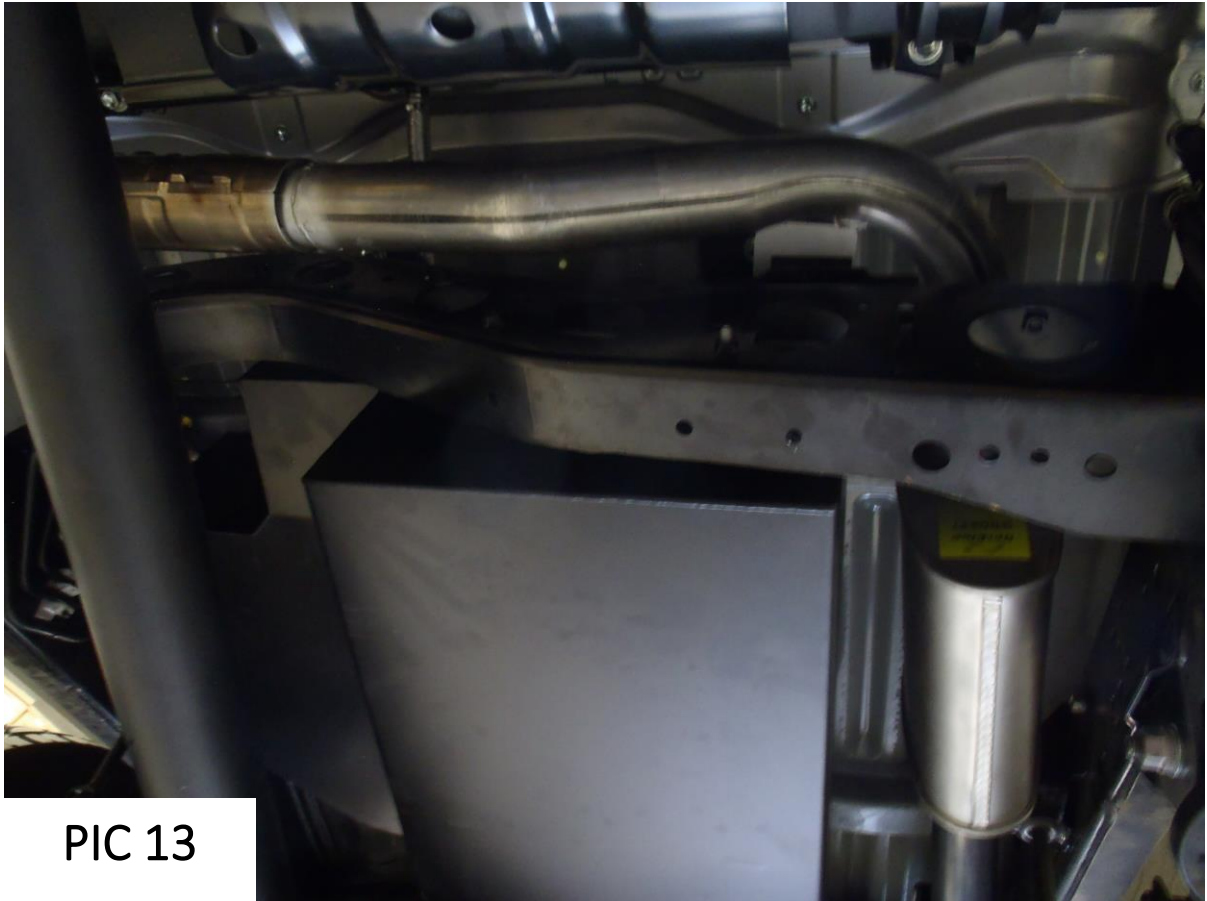
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REFERENCE PICTURES FOR TLC78SSW2.8-EM



PIC 13